PRODUCT SOLUTIONS



# DURATEC TM INTENSITY













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Duratec Intensity are a range of fun, bright solid colours that produce a big impact, delivered with warranty grade advanced super durable polyester thermosetting powder.





- ✓ Super durable finish
- ✓ Excellent colour retention

## **Suitable Substrates**

Duratec Intensity is ideal for warranty grade applications over:

- Architectural aluminium including perforated and expanded aluminium.
- Duratec Eternity can also be used on the following metals but these are not warranted:
- Steel (mild), bright/semi bright steel, black steel and blue steel.
- Galvanised steel, stainless steel, zincalume ®, non ferrous metals.

### **Warranted Benefits**

The DGL Duratec Intensity range are supported by DGL Alumi Shield™ warranties when applied by a DGL Accredited Powder Coater to the warranty specification on recommended project types and conditions.

## Alumi Shield™ Warranty

The Alumi Shield™ warranty is made up of two key components, a colour warranty (for fade and chalking) and a durability warranty (film integrity)







#### Terms and conditions apply

- The Alumi Shield™ colour Warranties are your assurance that Duratec Intensity will not:
  - Fade Fade testing will not give a delta E (Hunter) laboratory reading greater than five units from the original colour.
  - Chalk The rate of chalking will not exceed a rating of 2 for whites & pastels and a rating of 3 for deep colours as assessed in accor dance with AS1580.481.1.11 test method.
- The Alumi Shield™ durability warranty covers the powder coating peeling, cracking or flaking during the warranty period, from the date the product is applied to the metal.
- Warranties are only valid when applied by a DGL Accredited Powder Coater to the warranty specification on recommended project types and conditions.

#### For more information visit dglpowders.com/warranties

## **Meets International Standards**

With over 50 years of experience, the AAMA (American Architectural Manufacturer's Association) is regarded as the standards leader for finishes on architectural aluminium. DGL Duratec Intensity is formulated to meet: AAMA 2603 and AAMA 2604 as well as Australian standard AS 3715.

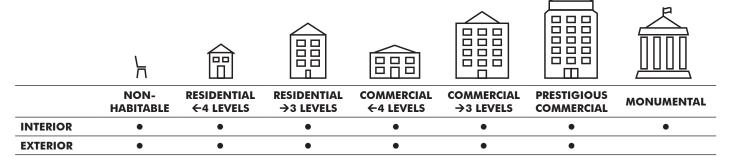
For more information visit aamanet.org

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# **Project Suitability**

## **Project Types**

Duratec Intensity is ideal for most interior and exterior project types (incl. all BCA classes) on steel and aluminium.



- Non-Habitable projects are those that are not dwelling types. Examples can be furniture, bus shelters, signage etc.
- Residential properties are typically easy to maintain, given their height and access.
- High-rise projects are less sheltered from neighbouring buildings, raising their exposure and reducing their ease of maintenance.
- Monumental projects attract the most attention and have the highest standards required to uphold the reputation expected from landmark sites.

## **Project Suitability - Aluminium**

| Project Type           | Environment | Conditions               | Duratec Intensity |
|------------------------|-------------|--------------------------|-------------------|
| Monumental             | Exterior    | Mild, Severe or Tropical |                   |
| Prestigious Commercial | Exterior    | Mild, Severe or Tropical | •                 |
| Commercial             | Exterior    | Mild, Severe or Tropical | •                 |
| Residential            | Exterior    | Mild, Severe or Tropical | •                 |
| Non-Habitable          | Exterior    | Mild, Severe or Tropical | •                 |
| All Projects           | Interior    | Moderate Interior        | •                 |
| All projects           | Interior    | General Interior         | •                 |

Alumi Shield<sup>™</sup> warranty available

Duratec Intensity is only suitable for coastal environments > 10m from the high tide and is NOT suitable in strongly acidic or caustic environments so pH must be between 5 and 9.

Please refer to Interior and exterior environments close to liquids for warranty implications where powder coatings may be in close proximity to liquids other than the sea.

Alumi Shield™ Warranties on perforated and expanded aluminium are available for Duratec Intensity in the following environments:

- a. Interior: General Interior conditions (E-Prime base coat not mandatory); Moderate Interior (E-Prime base coat mandatory).
- b. Exterior: Mild (E-Prime base coat not mandatory); Severe and tropical: (E-Prime basecoat mandatory).

For more information about specifications on perforated and expanded aluminium visit dglpowders.com

#### **Conditions**

Use the following table which references AS2312.1 and AS3715 to identify the environment, conditions and atmospheric corrosivity categories.

| Environment              | Conditions        | Corrosivity<br>level & Zone          | Former AS/NZ<br>2312 Category | Mild Steel Corrosion Rate | Example environments   |
|--------------------------|-------------------|--------------------------------------|-------------------------------|---------------------------|--|
| Exterior<br>Environment: | Mild              | Low (C2)<br>Medium (C3)              | B<br>C                        | 1.3 - 25<br>25-50         | Arid, urban, inland city<br>Industrial, geothermal <sup>2</sup> and coastal                            |
|                          | Severe            | High (C4),<br>Very high (C5-M, C5-I) | D<br>E-M, E-I                 | 50-80<br>80-200           | Sea shore (calm) Sea shore (surf), offshore Islands <sup>3</sup> & or heavy industria                  |
|                          | *Tropical         | Very high (T)                        | F                             | 80-200                    | High, humid and monsoonal locations and islands <sup>4</sup>   |
| Interior                 | General Interior  | Very low(C1)<br>Low (C2)             | A<br>B                        | <1.3<br>1.3-25            | Dry interiors (offices, shops) Minor condensation (warehouses, sports halls)                           |
| Environments             | Moderate Interior | Medium (C3)<br>High (C4)             | C<br>D                        | 25-50<br>50-80            | High moisture (food processing plants, breweries, dairies) Significant contamination (swimmings pools) |

<sup>\*</sup>Tropical projects - It is recommended to speak to a DGL Account Manager or call the advice line for all projects in Tropical locations.

- 1. Corrosion rate is for uncoated steel ref AS2312.1.
- 3. Offshore islands that are not tropical include Waiheke, Stewart Island, Fraser Island etc.

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- 2. Geothermal environments with a PH>5 and <9. For PH outside this consult DGL.
  - 4. Tropical islands include Australian Islands north of Mackay and Pacific islands such as PNG, Fiji, Samoa, Tonga

## **Project Suitability - Steel**

Use the following table to help identify where Duratec Intensity can be applied on steel projects and the recommended system required. Refer to the conditions information to determine the environment that your project will be exposed to.

| Corrosion Category      |             |   | Primer System |                      | Top Coat          |
|-------------------------|-------------|---|---------------|----------------------|-------------------|
| Project Type            | Environment | Conditions (incl Corrosivity Level)     | Zincshield    | E-Prime <sup>™</sup> | Duratec Intensity |
| Prestigious Commercial  | Exterior    | Severe or Tropical (High to very high)  | ✓             | ✓                    | •                 |
| Prestigious Commercial  | Exterior    | Mild (Medium)                           | <b>√</b> ¹    | $\checkmark^2$       | •                 |
| Prestigious Commercial  | Exterior    | Mild (Low)                              | ✓             |                      | •                 |
| Commercial Developments | Exterior    | Severe or Tropical (High to very high)  | ✓             | ✓                    | •                 |
| Commercial Developments | Exterior    | Mild (Medium)                           | ✓1            | $\checkmark^2$       | •                 |
| Commercial Developments | Exterior    | Mild (Low)                              | ✓             |                      | •                 |
| Residential             | Exterior    | Severe or Tropical (High to very high)  | ✓             | ✓                    | •                 |
| Residential             | Exterior    | Mild (Medium)                           | ✓1            | $\checkmark^2$       | •                 |
| Residential             | Exterior    | Mild (Low)                              | ✓             |                      | •                 |
| Non Habitable           | Exterior    | Severe or Tropical (High to very high)l | ✓             | ✓                    | •                 |
| Non Habitable           | Exterior    | Mild (Medium)                           | ✓1            | $\checkmark^2$       | •                 |
| Non Habitable           | Exterior    | Mild (Low)                              | ✓             |                      | •                 |
| All Projects            | Interior    | Moderate Interior (High)                | ✓             | ✓                    | •                 |
| All Projects            | Interior    | Moderate Interior (Medium)              | ✓1            | ✓²                   | •                 |
| All Projects            | Interior    | General Interior (Very low to low)      | ✓             |                      | •                 |

Duratec Intensity is only suitable for coastal environments > 10m from the high tide and is NOT suitable in strongly acidic or caustic environments so pH must be between 5 and 9. Please refer to Interior and exterior environments close to liquids for warranty implications where powder coatings may be in close proximity to liquids other than the sea.

- 1. In Mild (Medium) exterior and Moderate Interior (medium) environments a Zincshield and Duratec Intensity system can be used.
- 2. In Mild (Medium) exterior and Moderate Interior (medium) environments a Zincshield, E-Prime and Duratec Intensity system is highly recommended.

It is recommended to speak to a DGL Account Manager for all C5 projects.

## Interior and exterior environments close to liquids other than the sea

For powder coated assets close to liquids other than the sea, e.g. fences near swimming pools, fountains, bathrooms or furniture etc, please refer to the guidance below to understand the warranty limitations in these environments.

|                   | ¹Chemically Treated | Clean Tap, Fresh or<br>Potable Water | Salt Water | Other                |
|-------------------|---------------------|--------------------------------------|------------|----------------------|
| Duratec Intensity |                     | •                                    |            | Seek advice from DGL |

- 1. Please note chemically treated water includes antimicrobial treaents, e.g. in pools, anti-corrosive chemicals, and soapy water in bathrooms and showers.
- Where indicated Alumi Shield™ warranties are available on areas >than 2m from the liquid (ie outside the splash zone).
- lacktriangle Where indicated Alumi Shield  $^{\scriptscriptstyle{\mathrm{TM}}}$  and Steel Shield  $^{\scriptscriptstyle{\mathrm{TM}}}$  warranties are available any distance from the liquid.

All DGL powder products are NOT suitable in strongly acidic or caustic environments so pH must be between 5 and 9. Alumi Shield $^{\text{TM}}$  warranties are not available if the powder coating is immersed in any liquid.

### **Care and Maintenance**

To ensure the life of your asset is maximised and to comply with DGL warranty requirements, **a simple and regular maintenance program must be implemented** and recorded in line with the DGL Powders Care and Maintenance brochure.

For more information refer to the DGL Powders Care and Maintenance brochure available at dglpowders.com.au/tech-advice

## **Product Summary**

## **Product Features**

| Product Features |  |  |  |
|------------------|--|--|--|
| Warranties       | Alumi Shield™ available - refer to Warranty Benefits.  |  |  |
| Technology       | Super durable polyester thermosetting powder.  |  |  |
| Look             | Bright solid.  |  |  |
| Finish           | Satin and Gloss.   |  |  |
| Colour range     | Available in a range of 9 core colours.  View the range in DGL Colour Selectors, on Aluminium Swatches, or online. Cards and swatches can be ordered from dglpowders.com. If you cannot find the colour you require DGL can offer a Custom Colour Service. For more information visit dglpowders.com |  |  |
| Standards met    | Formulated to meet: AS 3715, AAMA 2603 and AAMA 2604.  |  |  |
| Product Benefits |  |  |  |
| Colour retention | Excellent colour retention.  |  |  |
| Durability       | Super durable finish.  |  |  |
| Look             | Long lasting bright, solid finish.   |  |  |

# **Securing your Warranty**

## Request a Specification

Our dedicated and knowledgeable specification consultants can help simplify the specification process, saving you time and money by ensuring you achieve the best coating specification for the job. They can provide:

- Documented project specific specifications.
- Written confirmation of your project's eligibility for an Alumi Shield<sup>TM</sup> warranty.
- Design, coating system and colour advice.
- Color samples

For information visit **dglpowders.com** 

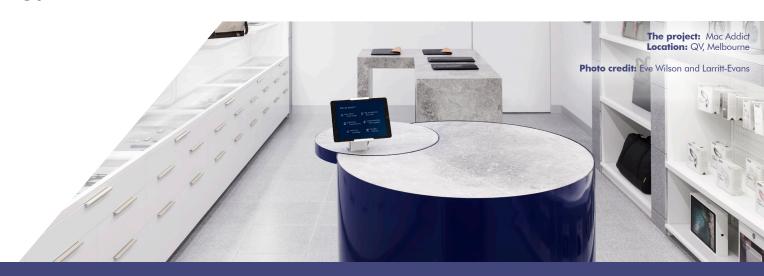
## **DGL Accredited Powder Coaters**

Only DGL Accredited Powder Coaters are able to issue our DGL Alumi Shield<sup>TM</sup> warranties after demonstrating their capability to meet stringent quality conditions and international standards. Every project they complete is audited and samples are tested at our Australian and New Zealand technical centres to ensure they meet the strict standards required to gain a DGL warranty.



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For information visit dglpowders.com/accredited







Our dedicated consultants can help simplify the specification process, saving you time and money by providing the right coating advice for your project. Visit dglpowders.com/contact-us

## **Offices**

#### **Australia**

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